



DIPLOMA WING

**RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL**

SCHEME OF STUDIES & EXAMINATIONS ( IMPLEMENTED FROM SESSION : JULY 2023)

SCHEME
OCBC JULY 2022/2023

NAME OF BRANCH
MECHANICAL ENGINEERING

BRANCH CODE
M02

SEMESTER
THIRD (III)

S.N.	PAPER CODE	SUBJECT CODE	SUBJECT NAME	THEORY COMPONENT							PRACTICAL COMPONENT					TOTAL CREDITS	TOTAL MARKS	
				HRS PER WEEK	CREDITS	TERM WORK			THEORY PAPER		HRS PER WEEK	CREDITS	LAB WORK	PRACTICAL EXAM/VIVA				
						QUIZ/ASSIGNMENT	MID TERM TEST*		TOTAL	MARKS				DURATION	MARKS			DURATION
							I	II										
1	7401	301	BASIC MECHANICAL ENGINEERING	4	4	10	10	10	30	70	03 Hrs.	0	0	0	0	0	4	100
2	7402	302	FLUID MECHANICS AND HYDRAULIC MACHINERY	3	3	10	10	10	30	70	03 Hrs.	4	2	20	30	03 Hrs.	5	150
3	7403	303	MATERIAL SCIENCE AND ENGINEERING	4	4	10	10	10	30	70	03 Hrs.	0	0	0	0	0	4	100
4	7404	304	MANUFACTURING ENGINEERING	3	3	10	10	10	30	70	03 Hrs.	2	1	20	30	03 Hrs.	4	150
5	7405	305	THERMAL ENGINEERING - I	3	3	10	10	10	30	70	03 Hrs.	2	1	20	30	03 Hrs.	4	150
6			COMPUTER AIDED MACHINE DRAWING PRACTICE	0	0	0	0	0	0	0	0	4	2	20	30	03 Hrs.	2	50
7			**SUMMER INTERNSHIP- I	0	0	0	0	0	0	0	0	0	2	20	30	03 Hrs.	2	50
8			PROFESSIONAL DEVELOPMENT	0	0	0	0	0	0	0	0	2	0	0	0	0	0	0
9			***RECOVERY CLASSES/LIBRARY etc.	0	0	0	0	0	0	0	0	5	0	0	0	0	0	0
TOTAL				17	17				150	350		19	8	100	150		25	750

- NOTE -**
- (1)\* Two Best, out of Three Mid Term Tests (Progressive Tests) Marks should be entered here.
  - (2)\*\* 3-4 Weeks Summer Internship after II Semester.
  - (3)\*\*\*To recover courses if session delays due to summer internship.

GRAND TOTAL OF CREDITS
25

GRAND TOTAL OF MARKS
750



**DIPLOMA WING**  
**RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL**  
**DIPLOMA IN MECHANICAL ENGINEERING (M02)**

*SEMESTER III*

COURSE TITLE	:	BASIC MECHANICAL ENGINEERING
PAPER CODE	:	7401
SUBJECT CODE	:	301
THEORY CREDITS	:	04
PRACTICAL CREDITS	:	00

**Course Objectives:**

- To understand General Principles of Mechanical Engineering.
- To understand laws of thermodynamics, thermal and thermodynamic Processes.
- To understand working principles of power developing and power absorbing devices.
- To understand basic materials and manufacturing processes.

**Course Content:**

**UNIT-I: Introduction to Thermodynamics** - Role of Thermodynamics in Engineering and Science, Types of Systems, Thermodynamic Equilibrium, Properties, State, Process and Cycle, Elementary introduction to Zeroth, First and Second laws of thermodynamics, Heat and Work Interactions for various non-flow and flow processes; Concept of Heat Engine, Heat Pump & Refrigerator, Efficiency/COP; Kelvin-Planck and Clausius Statements, Carnot Cycle, Carnot Efficiency, T-S and P-V Diagrams, Concept of Entropy (Definition only).

**Unit-II: Heat transfer & Thermal Power Plant:** Modes of Heat Transfer; Conduction: Composite Walls and Cylinders, Combined Conduction and Convection: Overall Heat Transfer Co-efficient, Simple Numerical Problems: Thermal Power Plant Layout; Rankine Cycle; Fire Tube and Water Tube boilers, Babcock & Wilcox, Cochran Boilers;

**Unit-III: Steam Turbines:** Impulse and Reaction Turbines; Condensers: Jet & Surface Condensers, Cooling Towers; **Internal Combustion Engines and Refrigeration:** Otto, Diesel and Dual cycles; P-V and T-S Diagrams; IC Engines: 2 - Stroke and 4 - Stroke I.C. Engines, S.I. and C.I. Engines.

**Unit-IV: Materials and Manufacturing Processes:** Engineering Materials, Classification and their Properties; Metal Casting, Moulding, Patterns, Metal Working: Hot Working and Cold Working, Metal Forming: Extrusion, Forging, Rolling, Drawing, Gas Welding, Arc Welding, Soldering, and Brazing.

**Unit-V: Machine Tools and Machining Processes:** Machine Tools: Lathe Machine and types, Lathe Operations, Milling Machine and types, Milling Operations, Shaper and Planer Machines: Differences, Quick-Return Motion Mechanism, Drilling Machine: Operations, Grinding Machine: Operations

**Reference Books:**

1. Basic Mechanical Engineering – M.P. Poonia & S.C. Sharma, Khanna Publishing House, Delhi
2. Elements of Mechanical Engineering – M. L. Mathur, F. S. Mehta and R. P. Tiwari, Jain Brothers, New Delhi
3. Engineering Heat Transfer – Gupta & Prakash, Nem Chand & Brothers, New Delhi

4. Workshop Technology (Vol. 1 and 2) – B. S. Raghuvanshi, Dhanpath Rai and Sons, New Delhi.
5. Basic Mechanical Engineering – J Benjamin Elements of Mechanical Engineering – Roy and Choudhary
6. Engineering Thermodynamics – Spalding and Cole

**Course outcomes:**

At the end of the course, the student will be able to:

CO1	Understand basics of thermodynamics and components of a thermal power plant
CO2	Understand basics of heat transfer, refrigeration and internal combustion engines
CO3	Understand mechanism of thermal power plant and boiler operation
CO4	Identify engineering materials, their properties, manufacturing methods encountered in engineering practice
CO5	Understand functions and operations of machine tools including milling, shaping, grinding and lathe machines





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**DIPLOMA IN MECHANICAL ENGINEERING (M02)**

*SEMESTER III*

COURSE TITLE	:	FLUID MECHANICS AND HYDRAULIC MACHINERY
PAPER CODE	:	7402
SUBJECT CODE	:	302
THEORY CREDITS	:	03
PRACTICAL CREDITS	:	02

**Course Objectives:**

- To understand fluid flow & related machinery for power generation, water supply and irrigation.
- To Select and use appropriate flow measuring device.
- To Select and use appropriate pressure measuring device.
- To understand and analyze the performance of pumps and turbines.

**Course Content:**

**UNIT-I: Properties of fluid:** Density, Specific gravity, Specific Weight, Specific Volume, Dynamic Viscosity, Kinematic Viscosity, Surface tension, Capillarity, Vapour Pressure, Compressibility.

**Fluid Pressure & Pressure Measurement:** Fluid pressure, Pressure head, Pressure intensity, Concept of vacuum and gauge pressures, atmospheric pressure, absolute pressure, Simple and differential manometers, Bourdan pressure gauge, Concept of Total pressure on immersed bodies, center of pressure, Simple problems on Manometers.

**Unit-II: Fluid Flow:** Types of fluid flows, Path line and Stream line, Continuity equation, Bernoulli's theorem, Principle of operation of Venturimeter, Orifice meter and Pitot tube, Derivations for discharge, coefficient of discharge and numerical problems.

**Flow Through Pipes:** Laminar and turbulent flows; Darcy's equation and Chezy's equation for frictional losses, Minor losses in pipes, Hydraulic gradient and total gradient line, Numerical problems to estimate major and minor losses

**Unit-III: Impact of jets:** Impact of jet on fixed vertical, moving vertical flat plates, Impact of jet on curved vanes with special reference to turbines & pumps, Simple Numericals on work done and efficiency.

**Unit-IV: Hydraulic Turbines:** Layout of hydroelectric power plant, Features of Hydroelectric power plant, Classification of hydraulic turbines, Selection of turbine on the basis of head and discharge available, Construction and working principle of Pelton wheel, Francis and Kaplan turbines, Draft tubes – types and construction, Concept of cavitation in turbines, Calculation of Work done, Power, efficiency of turbines, Unit quantities and simple numericals.

**Unit-V: Centrifugal Pumps:** Principle of working and applications, Types of casings and impellers, Concept of multistage, Priming and its methods, Cavitation, Manometric head, Work done, Manometric efficiency, Overall efficiency. Numericals on calculations of overall efficiency and power required to drive pumps.

**Reciprocating Pumps:** Construction, working principle and applications of single and double acting reciprocating pumps, Concept of Slip, Negative slip, Cavitation and separation.

**Reference Books:**

1. Fluid Mechanics & Hydraulic Machines, S.S. Rattan, Khanna Publishing House, New Delhi
2. Hydraulic, fluid mechanics & fluid machines – Ramamrutham S, Dhanpath Rai and Sons, New Delhi.
3. Hydraulics and fluid mechanics including Hydraulic machines – Modi P.N. and Seth S.M., Standard Book House. New Delhi
4. One Thousand Solved Problems in Fluid Mechanics – K. Subramanya, Tata McGraw Hill.
5. Hydraulic, fluid mechanics & fluid machines – S. Ramamrutham, Dhanpat Rai and Sons, New Delhi
6. Fluid Mechanics and Hydraulic Machines – R. K. Bansal, Laxmi Publications, New Delhi

**Course outcomes**

At the end of the course, the student will be able to:

C01	Measure various properties such as pressure, velocity, flow rate using various instruments.
C02	Calculate different parameters such as co-efficient of friction, power, efficiency etc of various Systems.
C03	Describe the construction and working of turbines and pumps.
C04	Test the performance of turbines and pumps.
C05	Plot characteristics curves of turbines and pumps.



# **FLUID MECHANICS AND HYDRAULIC MACHINERY LAB**

## **Course Objectives:**

- To calibrate the given flow measuring device.
- To apply the knowledge acquired in theory subject.
- To analyse the performance of turbines and pumps.

## **Course Content:**

<b>S.No.</b>	<b>Topics for practice</b>
I	Verification of Bernoulli's theorem.
II	Determination of Coefficient of Discharge of Venturimeter.
III	Determination of Coefficient of Discharge, coefficient of contraction and coefficient of velocity of Orificemeter.
IV	Determination of coefficient of friction of flow through pipes.
V	Determination of force exerted by the jet of water on the given vane.
VI	Determination of minor losses of flow through pipes.
VII	Calibration of pressure gauge using dead weight pressure gauge tester.
VIII	Trial on centrifugal pump to determine overall efficiency.
IX	Trial on reciprocating pump to determine overall efficiency.
X	Trial on Pelton wheel to determine overall efficiency.
XI	Trial on Francis/Kaplan turbine to determine overall efficiency.

**Reference Books:** N. Kumara Swamy, Fluid Mechanics and Machinery Laboratory Manual, Charotar Publishing House Pvt. Ltd., ANAND 388 001, Ed. 2008

## **Course outcomes:**

At the end of the course, the student will be able to:

C01	Measure various properties such as pressure, velocity, flow rate using various instruments.
C02	Calculate different parameters such as co-efficient of friction, power, efficiency etc. of various systems.
C03	Understand the need and importance of calibration of pressure gauges.
C04	Describe the construction and working of turbines and pumps.
C05	Test the performance of turbines and pumps and Plot characteristics curves.

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**DIPLOMA IN MECHANICAL ENGINEERING (M02)**

*SEMESTER III*

COURSE TITLE	:	MATERIAL SCIENCE AND ENGINEERING
PAPER CODE	:	7403
SUBJECT CODE	:	303
THEORY CREDITS	:	04
PRACTICAL CREDITS	:	00

**Course Objectives:**

- To understand crystal structures and atomic bonds.
- To understand the properties of different types of ferrous metals and alloys.
- To understand the properties of different types of non-ferrous metals and alloys.
- To understand various metallic failures and acquire the knowledge of testing of materials.
- To understand the concept of corrosion and its prevention.

**Course Content:**

**UNIT-I: Crystal structures and Bonds:** Unit cell and space lattice: Crystal system: The seven basic crystal systems; Crystal structure for metallic elements: BCC, FCC and HCP; Coordination number for Simple Cubic, BCC and FCC; Atomic radius: definition, atomic radius for Simple Cubic, BCC and FCC; Atomic Packing Factor for Simple Cubic, BCC, FCC and HCP; Simple problems on finding number of atoms for a unit cell.

**Bonds in solids:** Classification - primary or chemical bond, secondary or molecular bond; Types of primary bonds: Ionic, Covalent and Metallic Bonds; Types of secondary bonds: Dispersion bond, Dipole bond and Hydrogen bond.

**Unit-II: Phase diagrams, Ferrous metals and its Alloys:** Isomorphs, eutectic and eutectoid systems; Iron-Carbon binary diagram; Iron and Carbon Steels; flow sheet for production of iron and steel; Iron ores – Pig iron: classification, composition and effects of impurities on iron; Cast Iron: classification, composition, properties and uses; Wrought Iron: properties, uses/applications of wrought Iron; comparison of cast iron, wrought iron and mild steel and high carbon steel; standard commercial grades of steel as per BIS and AISI; Alloy Steels – purpose of alloying; effects of alloying elements – Important alloy steels: Silicon steel, High Speed Steel (HSS), heat resisting steel, spring steel, Stainless Steel (SS): types of SS, applications of SS – magnet steel – composition, properties and uses

**Unit-III: Non-ferrous metals and its Alloys:** Properties and uses of aluminium, copper, tin, lead, zinc, magnesium and nickel; Copper alloys: Brasses, bronzes – composition, properties and uses; Aluminium alloys: Duralumin, hinalium, magnelium – composition, properties and uses; Nickel alloys: Inconel, monel, nicPerome – composition, properties and uses. Anti-friction/Bearing alloys: Various types of bearing bronzes - Standard commercial grades as per BIS/ASME.

**Unit-IV: Failure analysis & Testing of Materials:** Introduction to failure analysis; Fracture: ductile fracture, brittle fracture; cleavage; notch sensitivity; fatigue; endurance limit; characteristics of fatigue fracture; variables affecting fatigue life; creep; creep curve; creep fracture; Destructive testing: Tensile testing; compression testing; Hardness testing: Brinell, Rockwell; bend test; torsion test; fatigue test; creep test. Non-destructive testing: Visual Inspection; magnetic particle inspection; liquid penetrant test; ultrasonic inspection; radiography.

**Unit-V: Corrosion & Surface Engineering:** Nature of corrosion and its causes; Electrochemical reactions; Electrolytes; Factors affecting corrosion: Environment, Material properties and physical conditions; Types of corrosion; Corrosion control: Material selection, environment control and design; Surface engineering processes: Coatings and surface treatments; Cleaning and mechanical finishing of surfaces; Organic coatings; Electroplating and Special metallic plating; Electro polishing and photo-etching ;– Conversion coatings: Oxide, phosphate and chromate coatings; Thin film coatings: PVD and CVD; Surface analysis; Hard-facing, thermal spraying and high-energy processes; Process/material selection. Pollution norms for treating effluents as per standards.

**Reference Books:**

2. A Text Book of Material Science & Metallurgy – O.P. Khanna, Dhanpath Rai and Sons, New Delhi. 2003.
3. Material Science & Engineering – R.K. Rajput, S.K. Kataria & Sons, New Delhi, 2004.
4. Material Science – R.S. Khurmi, S. Chand & Co. Ltd., New Delhi, 2005.

**Course outcomes**

At the end of the course, the student will be able to:

CO1	Explain about crystal structures and atomic bonds.
CO2	Describe about classification of ferrous metals and their properties.
CO3	Explain about non-ferrous metals, cutting tool materials and composites along with their properties.
CO4	Describe about the various metallic failures and knowledge in testing of materials.
CO5	Explain the principle of corrosion, their types and its prevention methods along with the various surface engineering processes.







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*SEMESTER III*

COURSE TITLE	:	MANUFACTURING ENGINEERING
PAPER CODE	:	7404
SUBJECT CODE	:	304
THEORY CREDITS	:	03
PRACTICAL CREDITS	:	01

**Course Objectives:**

- To understand the importance of cutting fluids & lubricants in machining.
- To study various types of basic production processes. To select, operate and control the appropriate processes for specific applications.
- To understand the concept of gear making and list various gear materials.
- To understand the importance of press tools and understand various die operations.
- To understand Grinding and finishing processes.

**Course Content:**

**UNIT-I: Cutting Fluids & Lubricants:** Introduction; Types of cutting fluids, Fluids and coolants required in turning, drilling, shaping, sawing & broaching; Selection of cutting fluids, methods of application of cutting fluid; Classification of lubricants (solid, liquid, gaseous), Properties and applications of lubricants.

**Lathe Operations:** Types of lathes – light duty, Medium duty and heavy duty geared lathe, CNC lathe; Specifications; Basic parts and their functions; Operations and tools – Turning, parting off, Knurling, facing, Boring, drilling, threading, step turning, taper turning.

**Unit-II: Broaching Machines:** Introduction to broaching; Types of broaching machines – Horizontal type (Single ram & duplex ram), Vertical type, Pull up, pull down, and push down; Elements of broach tool; broach teeth details; Nomenclature; Tool materials.

**Drilling:** Classification; Basic parts and their functions; Radial drilling machine; Types of operations; Specifications of drilling machine; Types of drills and reamers.

**Unit-III: Welding:** Classification; Gas welding techniques; Types of welding flames; Arc Welding – Principle, Equipment, Applications; Shielded metal arc welding; Submerged arc welding; TIG / MIG welding; Resistance welding - Spot welding, Seam welding, Projection welding; Welding defects; Brazing and soldering: Types, Principles, Applications.

**Milling:** Introduction; Types of milling machines: plain, Universal, vertical; constructional details – specifications; Milling operations: simple, compound and differential indexing; Milling cutters – types; Nomenclature of teeth; Teeth materials; Tool signature of milling cutter; Tool & work holding devices.

**Unit-IV: Gear Making:** Manufacture of gears – by Casting, Moulding, Stamping, Coining Extruding, Rolling, Machining; Gear generating methods: Gear Shaping with pinion cutter & rack cutter; Gear hobbing; Description of gear hob; Operation of gear hobbing machine; Gear finishing processes; Gear materials and specification; Heat treatment processes applied to gears.

**Press working:** Types of presses and Specifications, Press working operations - Cutting, bending,

drawing, punching, blanking, notching, lancing; Die set components- punch and die shoe, guide pin, bolster plate, stripper, stock guide, feed stock, pilot; Punch and die clearances for blanking and piercing, effect of clearance.

**Unit-V: Grinding and finishing processes:** Principles of metal removal by Grinding; Abrasives – Natural & Artificial; Bonds and binding processes: Vitrified, silicate, shellac, rubber, bakelite; Factors affecting the selection of grind wheels: size and shape of wheel, kind of abrasive, grain size, grade and strength of bond, structure of grain, spacing, kinds of bind material; Standard marking systems: Meaning of letters & numbers sequence of marking, Grades of letters; Grinding machines classification: Cylindrical, Surface, Tool & Cutter grinding machines; Construction details; Principle of centreless grinding; Advantages & limitations of centre less grinding; Finishing by grinding: Honing, Lapping, Super finishing; Electroplating: Basic principles, Plating metals, applications; Hot dipping: Galvanizing, Tin coating, Parkerising, Anodizing; Metal spraying: wire process, powder process and applications; Organic coatings: Oil base Paint, Lacquer base, Enamels, Bituminous paints, rubber base coating; Finishing specifications.

**Reference Books:**

1. Manufacturing technology – P N Rao, Tata McGraw-Hill Publications
2. Elements of workshop Technology (Volume I & II) – S. K. Hajra Chaudary, Bose & Roy, Media Promoters and Publishers Limited.
3. Production Technology (Volume I & II) – O. P. Khanna & Lal, Dhanpat Rai Publications.
4. Fundamental of metal cutting and machine tools– B. L. Juneja, New age international limited.
5. Manufacturing Technology, Metal Cutting & Machine tools– P. N. Rao, Tata McGraw-Hill Publications
6. Production Technology – R.B. Gupta, Satya Prakashan, New Delhi

**Course outcomes:**

At the end of the course, the student will be able to:

C01	Know and identify basic manufacturing processes for manufacturing different components.
C02	Operate & control different machines and equipments.
C03	Produce jobs as per specified dimensions and inspect the job for specified dimensions.
C04	Select the specific manufacturing process for getting the desired type of output.
C05	Adopt safety practices while working on various machines.



## MANUFACTURING ENGINEERING LAB

### Course Objectives:

- To Practice the casting principles and operations in foundry.
- To Practice the operation of Lathe.
- To Practice the joining of metals using different Welding techniques.

### Course Content:

S.No.	Topics for practice
I	Moulding & casting of (i) Connecting rod (ii) Solid bearing (iii) V-Pulley/Gear Pulley
II	Arc welding (i) Lap Joint (ii) Butt Joint (iii) T- Joint
III	Gas welding (i) Lap Joint (ii) Butt Joint
IV	Spot welding (i) Lap Joint
V	Turning Exercise (i) Facing, Step Turning & Chamfering (ii) Step Turning & Taper Turning (iii) Step Turning & Groove Cutting (iv) Step Turning & Knurling (v) Step Turning & Thread Cutting (vi) Turning and Drilling
VI	Grinding the Lathe Cutting tools to the required angles
VII	Study of Lathe, Drilling machine, shaping machine and slotting machine
VIII	The dismantling some of the components of lathe and then assemble the same
IX	List the faults associated with lathe and its remedies
X	The routine and preventive maintenance procedure for lathe

### Reference Books:

2. Elements of Workshop Technology (Volume I & II) – Hajra Chowdry & Bhattacharaya, Media Promoters, 11th Edition, 2007
3. Introduction of Basic Manufacturing Processes and Workshop Technology – Rajendersingh, New age International (P) Ltd. NewDelhi, 2006
4. Workshop Technology – Raghuwanshi, Khanna Publishers. Jain &Gupta, New Delhi, 2002
5. Production Technology – Jain & Gupta, Khanna Publishers, New Delhi, 2006.
6. Production Technology – HMT, 18<sup>th</sup> edition, Tata McGraw Hill, New Delhi
7. Manufacturing process – Myro N Begman, 5<sup>th</sup> edition, Tata McGraw Hill, New Delhi

### Course outcomes:

At the end of the course, the student will be able to:

CO1	Prepare a mould sand mix and molten metal and calculate the amount of metal to be poured in the mould
CO2	Centre the job and select the proper tool to perform the job on lathe machine.
CO3	Calculate the taper angle and practice different taper turning methods on lathe.
CO4	Prepare the edges for welding and select the suitable electrode, voltage and current.
CO5	Operate the welding transformer and generator to perform various weld joint operations.

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*SEMESTER III*

COURSE TITLE	:	THERMAL ENGINEERING - I
PAPER CODE	:	7405
SUBJECT CODE	:	305
THEORY CREDITS	:	03
PRACTICAL CREDITS	:	01

**Course Objectives:**

- To give a good understanding of and thorough insight into all important aspects of thermal systems, energy control and the general issue of energy.
- To understand the principles & working of various power producing & power absorbing devices.
- To study, analyze and evaluate the operation and the performance of I.C. engines, compressors and refrigerators, to apply pinch technology and to critically analyze and describe the global behavior of integrated thermal systems.

sors and refrigerators, to apply pinch technology and to critically analyze and describe the global behavior of integrated thermal systems.

**Course Content:**

**UNIT-I: Sources of Energy:** Brief description of energy Sources: Classification of energy sources - Renewable, Non-Renewable; Fossil fuels, including CNG, LPG; Solar Energy: Flat plate and concentrating collectors & its applications (Solar Water Heater, Photovoltaic Cell, Solar Distillation); Wind Energy; Tidal Energy; Ocean Thermal Energy; Geothermal Energy; Biogas, Biomass, Bio-diesel; Hydraulic Energy, Nuclear Energy; Fuel cell.

**Unit-II: Internal Combustion Engines:** Assumptions made in air standard cycle analysis; Brief description of Carnot, Otto and Diesel cycles with P-V and T-S diagrams; Internal and external combustion engines; advantages of I.C. engines over external combustion engines; classification of I.C. engines; neat sketch of I.C. engine indicating component parts; Function of each part and materials used for the component parts - Cylinder, crank case, crank pin, crank, crank shaft, connecting rod, wrist pin, piston, cooling pins cylinder heads, exhaust valve, inlet valve; Working of four-stroke and two-stroke petrol and diesel engines; Comparison of two stroke and four stroke engines; Comparison of C.I. and S.I. engines; Valve timing and port timing diagrams for four stroke and two stroke engines.

**Unit-III: I.C. Engine Systems:** Fuel system of Petrol engines; Principle of operation of simple and Zenith carburettors; Fuel system of Diesel engines; Types of injectors and fuel pumps; Cooling system - air cooling, water cooling system with thermo siphon method of circulation and water cooling system with radiator and forced circulation (description with line diagram). Comparison of air cooling and water cooling system; Ignition systems - Battery coil ignition and magneto ignition (description and working). Comparison of two systems; Types of lubricating systems used in I.C. engines with line diagram; Types of governing of I.C. engines - hit and miss method, quantitative method, qualitative method and combination methods of governing; their applications; Objective of super charging.

**Unit-IV: Performance of I.C. Engines:** Brake power; Indicated power; Frictional power; Brake and Indicated mean effective pressures; Brake and Indicated thermal efficiencies; Mechanical efficiency; Relative efficiency; Performance test; Morse test; Heat balance sheet; Methods of determination of B.P., I.P. and F.P.; Simple numerical problems on performance of I.C. engines.

**Unit-V: Air Compressors:** Functions of air compressor; Uses of compressed air; Types of air compressors; Single stage reciprocating air compressor - its construction and working (with line diagram) using P-V diagram; Multi stage compressors – Advantages over single stage compressors; Rotary compressors: Centrifugal compressor, axial flow type compressor and vane type compressors.

**Refrigeration & Air-conditioning:** Refrigeration; Refrigerant; COP; Air Refrigeration system: components, working & applications; Vapour Compression system: components, working & applications; Air conditioning; Classification of Air-conditioning systems; Comfort and Industrial Air-Conditioning; Window Air-Conditioner; Summer Air-Conditioning system, Winter Air-Conditioning system, Year-round Air-Conditioning system.

**Reference Books:**

1. Introduction to Renewable Energy – Vaughn Nelson, CRC Press
2. Thermal Engineering – P.L. Ballaney, Khanna Publishers, 2002
3. A Course in Thermal Engineering – S. Domkundwar & C.P. Kothandaraman, Dhanpat Rai.
4. Thermal Engineering – R.S. Khurmi and J.K. Gupta, 18th Edition, S. Chand & Co, NewDelhi.
5. Thermal Engineering – R. K. Rajput, 8th Edition, Laxmi publications Pvt Ltd, New Delhi.

**Course outcomes:**

At the end of the course, the student will be able to:

CO1	Know various sources of Energy and their applications.
CO2	Classify I.C. engines and understand their working and constructional features.
CO3	Draw the energy flow diagram of an I.C. engine and evaluate its performance.
CO4	Describe the constructional features of air compressor and working of different air compressors.
CO5	Know the applications of refrigeration and Classify air-conditioning systems.



## **THERMAL ENGINEERING -I LAB**

### **Course Objectives:**

- To understand the importance of fuel properties and learn the methods of determination of various properties of fuels.
- To understand the working principles of various methods used in determination of properties of fuels.
- To observe different parts of I.C. engine and understand their working.
- To identify the physical differences between S.I. and C.I. engines and 2-S and 4-S engines.

### **Course Content:**

S.No.	Topics for practice
I	Flash & Fire point tests using Able's/Cleveland/Pensky Martin Apparatus
II	Viscosity measurement using Saybolt viscometer
III	Calorific value tests using Bomb Calorimeter (Solid and Liquid fuels) and Junkers Gas Calorimeter (Gaseous fuels)
IV	Carbon residue test using Conradson's apparatus.
V	Assembling and disassembling of I.C. Engines
VI	Port timing diagram of Petrol engine
VII	Port timing diagram of Diesel engine
VIII	Valve timing diagram of Petrol engine
IX	Valve timing diagram of Diesel engine
X	Study of petrol and diesel engine components and Models

### **Reference Books:**

1. Thermal Engineering – P.L. Ballaney, Khanna Publishers, 2002
2. A Course in Thermal Engineering – S. Domkundwar & C.P. Kothandaraman, Dhanpat Rai & Publication New Delhi
3. Thermal Engineering – R.S. Khurmi and J.K. Gupta, 18th Edition, S. Chand & Co, New Delhi

### **Course outcomes:**

At the end of the course, the student will be able to:

C01	Understand the determination of flash and fire point of a given sample of fuel using given apparatus (Abels, Cleveland & Pensky martin)
C02	Understand the determination of Viscosity of a given sample of oil using given apparatus .
C03	Understand the determination of Calorific value of a given sample of fuel using given apparatus.
C04	Understand the determination of amount of carbon residue of a given sample of petroleum product.
C05	Draw VTD /PTD of given I.C. Engine and understand how the processes are controlled during its operation.
C06	Understand the functions of various parts of IC engines and the working of IC engines.

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**RAJIV GANDHI PROUDYOGIKI VISHWAVIDYALAYA, BHOPAL**  
**DIPLOMA IN MECHANICAL ENGINEERING (M02)**

*SEMESTER III*

COURSE TITLE	:	COMPUTER AIDED MACHINE DRAWING PRACTICE
PAPER CODE	:	--
SUBJECT CODE	:	--
THEORY CREDITS	:	00
PRACTICAL CREDITS	:	02

**Course Objectives:**

- To use computer aided drafting,
- To prepare geometrical model of various machine elements
- To draw the different views of machine elements
- To interpret the drawing in engineering field and illustrate three dimensional objects

**Course Content:**

S.No.	Topics for practice
I	Introduction to CAD software.
II	Drawing aids and editing commands.
III	Basic dimensioning, hatching, blocks and views.
IV	Isometric drawing, printing and plotting
V	Machine Drawing practice using Auto CAD: Detailed drawings of following machine parts are to be given to the students to assemble and draw the sectional or plain elevations, plans and side views with dimensioning and bill of materials using cad software (12 exercises). 1) Sleeve & Cotter Joint 2) Spigot & Cotter Joint 3) Knuckle Joint 4) Stuffing Box 5) Screw Jack 6) Foot Step Bearing 7) Universal Coupling 8) Plummer Block 9) Simple Eccentric 10) Machine Vice 11) Connecting Rod 12) Protected Type Flanged Coupling.

**Reference Books:**

1. Bhatt, N.D., Machine Drawing, Charotar Publishing House, 2003.
2. Sidheswar, N., Kannaiah, P. and Sastry, V.V.S., Machine Drawing, Tata McGraw Hill Book Company, New Delhi, 2000.
3. Kannaih, P., Production Drawing, New Age International, 2009

**Course outcomes:**

At the end of the course, the student will be able to:

CO1	Understand the representation of materials used in machine drawing
CO2	Draw the development of surfaces for sheet metal working applications.
CO3	Draw the machine elements including keys, couplings, cotters, riveted, bolted and welded joints.
CO4	Construct an assembly drawing using part drawings of machine components
CO5	Represent tolerances and the levels of surface finish of machine elements.





**DIPLOMA WING**  
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**DIPLOMA IN MECHANICAL ENGINEERING (M02)**

*SEMESTER III*

COURSE TITLE	:	SUMMER INTERNSHIP - I
PAPER CODE	:	--
SUBJECT CODE	:	--
TREORY CREDITS	:	00
PRACTICAL CREDITS	:	02

SUMMER INTERNSHIP –

3-4 weeks summer internship after II<sup>nd</sup> Semester.

It should be undertaken in an industry/Govt. or Pvt. Certified Agencies which are in social sector/Govt. Skill Centers/Schemes.

Evaluation is based on work done, quality of report, performance in viva-voce, presentation etc.

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**DIPLOMA WING**  
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**DIPLOMA IN MECHANICAL ENGINEERING (M02)**

*SEMESTER - III*

COURSE TITLE	:	PROFESSIONAL DEVELOPMENT
PAPER CODE	:	--
COURSE CODE	:	--
TREORY CREDITS	:	00
PRACTICAL CREDITS	:	00

**Course Objectives:**

Following are the objectives of this course:-

- (1) To learn the principles of Professional and Social ethics.
- (2) To know the concept of Lifelong learning and Self-directed learning.
- (3) To present self for employment.
- (4) To introduce the need of industrial visits.
- (5) To understand CV, Resume, Bio-data and Interview and their significance.
- (6) To develop the skills of Group Discussion.

**Course Content:**

**Unit – I Professional and Social Ethics**

Professional ethics, its need and importance, general code of ethics for engineers, ethical issues for engineers.

Need and importance of social skills, social skills for better group performance, important social skills such as social perceptiveness, coordination, negotiation, persuasion etc.

**Unit – II Lifelong learning and Self-directed Learning**

Lifelong learning, its examples, self-directed learning, its examples, important steps in lifelong learning.

Need for planning self-directed learning, planning self-directed learning plan, examples.

**Unit – III Career Planning**

Importance of career planning, major career opportunities in concerned branch of engineering , study of the important career opportunities regarding qualification, knowledge, skills, experience required for them, role of personal factors like personal life style, interest areas, desires, personal preferences in career planning.

Identification and detailing of important career opportunities in relation to branch of diploma, identification and detailing of important self-personal factors and self-personal preferences, development of self-career plan.

**Unit – IV Industrial Visits**

Necessity of exposure to environment and practices, lectures by industry experts.

Importance of Students' industrial visits, learning through observing real life industrial systems, planning and organizing the industrial visits.

### **Unit – V CV, Resume, Bio-data and Interview**

Need of presenting self for employment, salient features and formats of bio-data, CV, resume, comparison of the three for their merits, limitations and specific uses, study of cases and examples of bio-data, CV, resume and covering letter by all students for self of for the given cases.

Importance of employment related interviews, purpose of interview, dress code, body language and posture of interviewee, do's and don'ts for interviews, interview checklist, practice of facing employment related interviews for all students.

### **Unit – VI Group Discussion**

Need and importance of group discussion in professional work, ideal group discussion and skills needed to effectively participate in group discussion, practice of group discussion skills.

### **Course Outcomes:**

After completing this course, the student will be able to:-

- (1) Demonstrate his/her understanding of Professional and Social ethics.
- (2) Plan self-learning and self-directed learning for completing the task.
- (3) Suggest an action plan for his career planning.
- (4) Demonstrate his/her learning from visits to industry.
- (5) Prepare CV, Resume and Bio-data along with a covering letter for a job.
- (6) Effectively face an interview.
- (7) Participate in Group discussion.

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